

ON THE FLEXIBILITY OF SYNGAS PRODUCTION THROUGH CATALYTIC PARTIAL OXIDATION

Leonardo Falbo, Edoardo Disaro', Fabio Ferrari, Gabriele Albasio, Luca Basini

NextChem Tech., Milan, Italy

The utilization of NX CPOTM, based on Short Contact Time-Catalytic Partial Oxidation technology, for syngas production presents a versatile approach to address various industrial needs.

Main advantageous characteristics of this technology are summarized as follows: i) small reactors (ca. 1/100 volume of BAT technologies), ii) wide flexibility with respect to the composition of the reactants (including feedstock with a bio-mass origin) and production capacity, iii) low CO₂ emissions due to the possibility of avoiding heating furnaces, iv) possibility of modular pre-built and skid mounted units to be transported and hook-up at utilization sites with a drastic reduction of the on-site activities.

Three applications will be discussed, showing peculiarities and advantages: hydrogen production, booster in Sustainable Aviation Fuel (SAF) production, and application in hard-to-abate sectors.

NX CPOTM provides an efficient method to produce high-purity hydrogen from natural gas. Produced syngas leaves the NX CPOTM reactor at temperature around 1000°C and proceeds to the upgrading section consisting in multiple heat recovers, a water gas shift section and hydrogen purification units. Pre-combustion carbon capture is used to reduce the carbon footprint associated with the utilization of fossil fuel.

In the context of SAF production, NX CPOTM offers a pathway to recover the Fischer-Tropsch off-gases, producing additional syngas. In this way, utilization of external green hydrogen, typically produced via electrolyzer, is reduced, with a considerable saving in the overall SAF cost.

In hard-to-abate sectors, such as the steel industry, NX CPOTM can be employed to reduce iron ores in blast furnaces for steel production. By utilizing syngas as a reducing agent, this process can significantly lower CO₂ emissions compared to traditional methods, aligning with global decarbonization goals.

Overall, the flexibility and efficiency of NX CPOTM technology make it a promising solution for enhancing syngas production and its applications across multiple sectors.