



Figure 4: Model calculations. CO_2 output as function of fraction conversion of the carbonate at various values of the liquid temperature, 1 – 380 K, 2 – 395 K, 3 – 410 K

6. Conclusions

The presented mathematical model of the process is consistent with the known experimental data in a wide range of parameters. The discrepancies between the model calculations and the known experimental data are due to both the approximate nature of the model and, possibly, experimental errors. Processing of more experimental data is required to refine the model. The study can be used as a theoretical basis for modeling the process of absorption of carbon dioxide by a solution of potassium carbonate with promoters.

References

- Aspen Plus, <aspentech.com/en/products/engineering/aspen-plus> accessed 30.04.2020
- Carroll, J.J., J.D. Slupsky, and A.E. Mather, 1991, The solubility of carbon dioxide in water at low pressure. *Journal of Physical and Chemical Reference Data*, 20(6), 1201-1209.
- Danckwerts P. V., 1970, *Gas-Liquid Reactions*, McGraw-Hill Book Co., NY, USA.
- Edwards T.J., Maurer G., Newman J., Prausnitz J.M., 1978, Vapor-liquid equilibria in multicomponent aqueous solutions of volatile weak electrolytes, *AIChE Journal*, 24, 966-976.
- Field J.H., Benson H.E., Johnson G.E., Tosh J.S, Forney A.J., 1962, Pilot-plant studies of the hot-carbonate process for removing carbon dioxide and hydrogen sulfide, *Bulletin 597 Bureau of Mines*, Washington, USA.
- Frank-Kamenetskii D., Thon N., 1955, *Diffusion and heat exchange in chemical kinetics*, Princeton University Press Princeton, New Jersey, USA.
- Gondal S., Svendsen H.F., Knuutila H.K., 2016, Activity based kinetics of $\text{CO}_2\text{-OH}^-$ systems with Li^+ , N^+ and K^+ counter ions, *Chemical Engineering Science*, 151, 1-6.
- Hikita H., Asai S., Takatsuka T., 1976, Absorption of carbon dioxide into aqueous sodium hydroxide and sodium carbonate-bicarbonate solutions, *Chemical Engineering Journal*, 11, 131-141.
- Hu G., Smith K., Wu Y., Kentish S., Stevens G., 2017, Recent progress on the performance of different rate promoters in potassium carbonate solvents for CO_2 capture, *Energy Procedia*, 114, 2279-2286.
- Moioli S., Ho M.T., Pellegrini L., Wiley D.E., 2019, Application of absorption by potassium taurate solutions to postcombustion CO_2 removal from flue gases with different compositions and flowrates, *Chemical Engineering Transactions*, 74, 823-828
- Onda K., Takeuchi H., Okumoto Y., 1968, Mass transfer coefficients between gas and liquid phases in packed columns, *Journal of Chemical Engineering of Japan*, 1, 56-62.
- Rahimpour M.R., Kashkooli A.Z., 2004, Enhanced carbon dioxide removal by promoted hot potassium carbonate in a split-flow absorber, *Chemical Engineering and Processing*, 43, 857-865.
- Sanyal D., Vasishtha N., Saraf D.N., 1988, Modeling of carbon dioxide absorber using hot carbonate process, *Industrial & Engineering Chemistry Research*, 27, 2149-2156.
- Smith K., Lee A, Mumford K, Li C, Indrawan, Thanumurthy N, Nemple N, Anderson C, Hooper B, Kentish S, Steven G., 2015, Pilot plant results for a precipitating potassium carbonate solvent absorption process promoted with glycine enhanced CO_2 capture, *Fuel Processing Technology*, 135, 60-65.
- Weisenberger S., Shumpe A., 1966, Estimation of gas solubilities in salt solutions at temperatures from 273 K to 363 K, *AIChE Journal*, 42, 298-300.