

## **Content**

### **VOLUME I**

#### *PLENARY LECTURE*

SOME TRENDS FOR THE FUTURE OF CHEMICAL ENGINEERING IN A  
GLOBAL MARKET CONTEXT: MARKET DEMANDS VERSUS TECHNOLOGICAL  
OFFERS  
J.-C. Charpentier

1

#### **REACTION ENGINEERING**

PYROLYSIS AND GASIFICATION KINETICS OF BIOMASS PARTICLES OF DIFFERENT SIZE IN A FLUIDISED BED N. Jand and P.U. Foscolo	51
CHEMICAL COMPOSITION AND REACTIVITY OF OILS DERIVED FROM WOOD FAST PYROLYSIS C. Branca, P. Giudicianni and C. Di Blasi	57
BIOMASS CATALYTIC GASIFICATION PROCESSES S. Rapagnà, N. Jand and A. Kiennemann	63
EVALUATION OF LIMITING OXYGEN CONCENTRATION OF FUEL/AIR/INERT GASEOUS MIXTURES BY MEANS OF CALCULATED ADIABATIC FLAME TEMPERATURES AND MEASURED FUEL/AIR LOWER EXPLOSION LIMITS D. Razus, M. Molnarne and O. Fuss	69
COMPARISON OF SIMPLIFIED TRANSPORT MODELS OF WOOD PYROLYSIS A. Galgano and C. Di Blasi	75
KINETIC MODELING OF THERMAL DECOMPOSITION OF HALOGENATED FLAME RETARDANTS A. Marongiu, M. Mehl, M. Nistler, T. Faravelli and E. Ranzi	81
FUNDAMENTAL ASPECTS OF BIOMASS/COAL CO-FIRING E. Biagini and L. Tognotti	87
SOOT COMBUSTION WITH A(1-X)A'(X)B(1-Y)B'(Y)O(3-D) PEROVSKITE CATALYSTS D. Fino, S. Biamino, P. Fino, C. Badini, G. Saracco and V. Specchia	93
TEMPERATURE-PROGRAMMED DESORPTION STUDIES OF NO ON PD/RH MONOLITHS U. Lassi, K. Rahkamaa-Tolonen and R. Keiski	99
CEMICAL LOOPING COMBUSTION - REDUCTION OF NICKEL OXIDE/NICKEL ALUMINATE WITH HYDROGEN O. Brandvoll, L. Kolbeinsen, N. Olsen and O. Bolland	105
DYNAMICS OF THREE-WAY CATALYST WITH DIFFUSION IN THE MONOLITH WASHCOAT P. Koci, M. Kubicek and M. Marek	111
STUDY OF THE EFFECT OF BA LOADING ON THE PERFORMANCES OF A PT- BA/AL <sub>2</sub> O <sub>3</sub> CATALYST FOR LEAN BURN APPLICATIONS L. Castoldi, I. Nova, L. Lietti, E. Tronconi and P. Forzatti	117

CO-H-MFI AND CO-H-FER ZEOLITES AS CATALYSTS FOR THE SELECTIVE CATALYTIC REDUCTION OF NO <sub>x</sub> BY METHANE	123
C. Resini, T. Montanari, L. Sannino, G. Bagnasco, M. Turco, G. Busca, F. Bregano, M. Notaro and G. Rocchini	
BEHAVIOUR OF GASOLINE SULFUR COMPOUNDS IN SELECTIVE HYDROGENATION REACTORS	129
L. Sassu, C. Delitala, M.L. Diana, S. Tronci and S. Melis	
LIQUID PHASE CATALYTIC HYDROGENATION OF ADIPONITRILE WITH SUPPORTED CATALYST	135
S. Alini, A. Bottino, G. Capannelli, A. Comite, R. Di Felice and E. Frigo	
CHEMICAL VAPOR DEPOSITION PROCESS DESIGN: THE COUPLING OF TRANSPORT PHENOMENA AND CHEMICAL KINETICS APPROACH	141
T. Xenidou, A. Boudouvis and N. Markatos	
A MODEL FOR THE HYDROGENATION OF THE AROMATIC COMPOUNDS IN LIGHT CYCLE OIL	147
L. Erby, L. Sassu, R. Baratti and S. Melis	
PHENOMENOLOGICAL KINETICS: AN ALTERNATIVE APPROACH	153
A. Schiraldi	
FREQUENCY LOCKING IN PERIODICALLY FORCED NETWORK OF REACTORS	159
E. Mancusi, L. Russo, G. Continillo and S. Cresciteli	
ANALYSIS OF THE STABILITY AND DYNAMICS OF AUTOREFRIGERATED REACTORS	165
F. Savastano, M. Grossi, S. Tronci and S. Cresciteli	
DESIGN OF CATALYTIC REACTION SYSTEM FOR SELECTIVE SYNTHESIS OF UNSATURATED ALCOHOLS FROM CARBONYL COMPOUNDS	171
S. Nishiyama, T. Kinoshita and S. Tsuruya	
OXIDATION OF ETHANE AND CYCLOHEXANE OVER VANADIA-NIOBIA-SILICA CATALYSTS.	177
C. Resini, M. Panizza, F. Raccoli, M. Fadda, G. Busca, E. Fernandez Lopez and V. Sanchez Escrivano	
A SIMPLE TECHNIQUE TO EVALUATE FLOW REGIME TRANSITIONS IN A TRICKLE BED REACTOR	183
S. Sicardi, L. Manna and M. Canchero	
THE INTERFACIAL AREA IN LIQUID-LIQUID CONTINUOUS STIRRED REACTOR	189
P.A. Quadros and C.G. Baptista	
CHARACTERIZATION OF PRODUCTS FORMED IN THE THERMAL DEGRADATION OF ETHYL DIAZOACETATE BY DIFFERENT SCALE EXPERIMENTAL TECHNIQUES	195
K. Marsanich, F. Barontini, V. Cozzani, A. Creemers and R. Kersten	
REFORMING OF METHANOL IN SUPERCRITICAL WATER - CATALYSIS BY THE REACTOR MATERIAL	201
V. Diem, N. Boukis, W. Habicht, E. Hauer and E. Dinjus	
A COMPACT HYDROCARBON STEAM REFORMER WITH COUPLING EXOTHERMIC AND ENDOTHERMIC REACTIONS FOR A FUEL PROCESSOR	207
V.A. Kirillov, N.A. Kuzin, A.B. Shigarov, S.I. Fadeev, O.F. Brizitski and L.N. Khrobostov	

A STUDY OF CH <sub>4</sub> PARTIAL OXIDATION FOR NOVEL APPLICATIONS OF SYNGAS PRODUCTION I. Tavazzi, A. Beretta, G. Groppi and P. Forzatti	213
A NUMERICAL INVESTIGATION INTO THE KINETICS OF FREE RADICAL POLYMERISATION ON A SPINNING DISC REACTOR P. Leveson, B. Dunk and R. Jachuck	219
REDUCTIVE DECHLORINATION OF TETRACHLOROETHENE (PCE) TO ETHENE (ETH) IN ANAEROBIC SEQUENCING BATCH BIOFILM REACTOR F. Aulenta, M. Majone, M. Petrangeli Papini, V. Tandoi and M. Beccari	225
A LABORATORY-SCALE BURNER FOR MILD COMBUSTION A. Cavigiolo, A. Effuggi, M. Galbiati, D. Gelosa and R. Rota	231
COMBUSTION SYNTHESIS OF NOVEL MATERIALS: AN OVERVIEW OF RECENT RESULTS A. Cincotti, R. Licheri, A. Locci, R. Orru and G. Cao	237
ON-LINE DETERMINATION OF THE HEAT TRANSFER COEFFICIENT IN POLYMERIZATION REACTORS C. Ampelli, D. Di Bella, G. Finocchio, D.G. Lister and G. Maschio	243
FLUID DYNAMIC EFFECTS IN THE DEPOSITION OF G-AL <sub>2</sub> O <sub>3</sub> LAYERS ONTO METALLIC SUPPORTS FOR STRUCTURED CATALYSTS M. Valentini, G. Groppi, C. Cristiani, N. Nichio, E. Tronconi and P. Forzatti	249
HIDROTALCITE PILLARED WITH VANADATE CATALYSTS FOR THE OXIDATIVE DEHYDROGENATION OF PROPANE L. Schacht, A. Lopez, E. Lopez and J. Navarrete	255
A COLD GAS INJECTION IN REVERSE-FOLW REACTOR J. Thullie and M. Kurpas	261
PERIODIC TEMPERATURE OSCILLATIONS IN REVERSE-FLOW REACTORS A. Kocur and J. Thullie	267
THE EFFECT OF IRON AS A CATALYST FOR BISULFITE OXIDATION D. Karatza, A. Lancia, D. Musmarra and M. Prisciandaro	273
GAS PHASE PARTIAL OXIDATION OF TOLUENE ON A VANADIUM/AL <sub>2</sub> O <sub>3</sub> -TIO <sub>2</sub> CATALYST A. Bottino, G. Capannelli, A. Comite and R. Di Felice	279
HIGH SELECTIVE FIBER GLASS WOVEN CATALYSTS DOPED BY NOBLE METALS IN THE REACTIONS OF AROMATIC NITRO-COMPOUNDS REDUCTION C. Wu, V. Dorokhov, A. Suknev, B. Balzhinimaev and V. Barelko	285
MODELLING OF A PHENOL HYDROGENATION MULTIPHASE REACTOR E.C. Vasco De Toledo and R. Maciel Filho	291
CHAOS AND INTERMITTENCIES IN FORCED REACTORS L. Russo, E. Mancusi and S. Cresciteli	297
MODELING AND EXPERIMENTAL CR <sub>3+</sub> UPTAKE USING NAX ZEOLITE E.A. Silva, M.A.S.D. Barros, P.A. Arroyo, C.R.G. Tavares, R. M. Schneider, M. Suszek and E.F. Sousa-Aguiar	303
MODELING OF SELF-PROPAGATING REACTIONS: PAST APPROACHES AND FUTURE DIRECTIONS A. Locci, A. Cincotti, F. Delogu, R. Orru and G. Cao	309

## SEPARATION TECHNOLOGY AND TRANSFER

MEMBRANE BASED HYBRID SYSTEMS TO TREAT ORGANIC VAPOR LOADED GAS STREAMS K. Ohlrogge, J. Wind and T. Brinkmann	315
MEMBRANES SYNTHESIS FOR POTABLE WATER PRODUCTION R.M. Ribeiro, R. Bergamasco, M.L. Gimenes and B. Prado Dias Filho	325
MASS TRANSFER CHARACTERISTICS OF THIN FILM COMPOSITE MEMBRANES FOR LIQUID-LIQUID ORGANIC EXTRACTION U. Cocchini, C. Nicolella and A. Livingston	331
MODELLING AND SIMULATION OF AN INTEGRATED MEMBRANE/DISTILLATION PROCESS P. Kreis, S. Lauterbach and A. Gorak	337
A NEW THEORETICAL APPROACH TO THE SIMULATION OF PROTON TRANSPORT IN NAFION MEMBRANES P. Costamagna and R. Di Felice	343
DEVELOPMENT OF A NON EQUILIBRIUM MODEL TO REACTIVE SEPARATION : APPLICATION AND EXPERIMENTAL VALIDATION IN THE CASE OF REACTIVE DISTILLATION D. Rouzineau, M. Meyer and M. Prevost	349
SEPARATION OF AN AZEOTROPIC MIXTURE BY HETEROGENEOUS EXTRACTIVE CONTINUOUS DISTILLATION I. Rodriguez-Donis, V. Gerbaud, Z. Lelkes, J. Acosta Esquijarosa, K. Papp, E. Rev, X. Joulia and Z. Fonyo	355
NOVEL OPERATIONAL STRATEGY FOR THE SEPARATION OF TERNARY MIXTURES VIA CYCLIC OPERATION OF A BATCH DISTILLATION COLUMN WITH SIDE WITHDRAWAL D. Demicoli and J. Stichlmair	361
DISTILLATION COLUMN INTERNALS RELATED PROCESS INTENSIFICATION DEVELOPMENTS Z. Olujic, G. Frey, H. Jansen, B. Kaibel, T. Rietfort and E. Zich	367
PRESSURIZED HOT WATER EXTRACTION OF PHENOLIC COMPOUNDS AND THEIR ANALYSIS BY GC-MS AND CZE J. Kronholm, P. Revilla-Ruiz, S. Porras, K. Hartonen, R. Carabias-Martinez and M.L. Riekkola	373
AN EASY WAY FOR GAS WASHING F. Annunzi, F. Guastini, G. Nardini, A. Paglianti and L. Petarca	379
INFLUENCE OF TILT AND MOTION ON LIQUID DISTRIBUTION IN PACKED COLUMNS FOR OFFSHORE FLOATING PRODUCTION B. Waldie, W.K. Harris and C. Bell	385
PHASE EQUILIBRIA FOR THE SYSTEM ACTIVATED CARBON-PHENOL-SUPERCRITICAL WATER. G. Mancini, G. Di Giacomo and G. Del Re	391
ELV OF THE BINARY MIXTURES CARBONATE WITH SECONDARY ALCOHOLS AT 101.3 KPA J. Tojo, J. Canosa, A. Rodriguez and A. Pereiro	395

DYNAMIC DISCRIMINATION OF HENRY AND LANGMUIR MODES PARAMETERS IN GLASSY POLYMERIC FILMS BY THE FREEZE-PURGED-DESORPTION (FPD) METHOD J. Togawa, T. Kanno, J.I. Horiuchi, K. Tada and M. Kobayashi	401
STEADY-STATE AND DYNAMICS BEHAVIOUR OF AN INDUSTRIAL AZEOTROPIC DISTILLATION COLUMN A. Silva, J. Brooman, L. Braga, L. Vasconcelos and R. Brito	407
VAPOUR LIQUID EQUILIBRIUM IN THE REACTOR FOR THE HYDROCONVERSION OF FISCHER-TROPSCH PRODUCTS L. Pellegrini, V. Calemma, G. Clerici and E. Benazzi	413
HIGH PRESSURE EXTRACTION WITH ALTERNATIVE SUPERCRITICAL FLUIDS. THERMODYNAMIC MODELING AND PROCESS OPTIMIZATION S. Espinosa, S. Diaz and E. Brignole	419
RESEARCH AND DEVELOPMENT OF SUPERCRITICAL WATER OXIDATION PROCESSES AND TECHNOLOGIES FOR DESTRUCTION OF ORGANIC MATERIALS V. Anikeev, A. Yermakova and S. Mochalov	425
ELABORATION AND CHARACTERISATION OF INORGANIC MEMBRANE N. Agoudjil, N. Benmouhoub and A. Larbot	431
BIOSORPTION OF HEAVY METALS IN MEMBRANE REACTORS F. Beolchini, F. Pagnanelli, M. Centofanti, L. Mosca, L. Toro and F. Veglio'	437
CLARIFICATION FOR ULTRAFILTRATION OF THE PULP OF ACEROLA USING CERAMIC MEMBRANE A.M. Prato, E. Mendes and S. Barros	443
EFFECT OF TEMPERATURE AND PARTICLE SIZE ON THE ACID LEACHING PROCESS FOR SOLAR GRADE SILICON PRODUCTION M.R. Aguiar and P. Mei	449
EULERIAN LAGRANGIAN CALCULATION OF MIXING REGIONS IN A RUSHTON-IMPELLER BAFFLED-TANK REACTOR M. Campolo and A. Soldati	455
ADSORPTION AND DESORPTION MOISTURE EQUILIBRIUM ISOTHERMS OF FABRIC COTTON L. Sousa, O. Motta Lima, E. Mendes and N.C. Pereira	461
THE PONCHON-SAVARIT APPROACH FOR BINARY DISTILLATION COLUMNS WITH SIDE REBOILERS AND SIDE CONDENSERS O. Motta Lima and J.M. Muller	467

## PROCESS INDUSTRY

SMARTER FRONT-END ENGINEERING AND DESIGN FOR A COMPETITIVE EDGE M. Pierazzuoli	473
CHEMICAL PROCESSING WITH MICRODEVICES – DEVICE / PLANT CONCEPTS, SELECTED APPLICATIONS AND STATE OF SCIENTIFIC / COMMERCIAL IMPLEMENTATION V. Hessel, S. Hardt and H. Lowe	479

A CHEAP PROCESS FOR GOLD RECOVERY FROM LEACHED SOLUTIONS S. Ubaldini, R. Massidda, C. Abbruzzese and F. Veglio'	485
CLASS SEPARATION OF AROMATICS COMPOUNDS IN DIESEL FUELS L. Sassu, C. Delitala, L. Leoni, R. Baratti and S. Melis	491
EVALUATION FOR PRODUCTION OF ACETIC ACID VIA ETHANE OXIDATION ON THE BASIS OF ENERGY BALANCE Q. Smejkal, D. Linke and M. Baerns	497
MODELING TRANSIENT HEAT TRANSFER FROM A HEAT SOURCE OF POWER ELECTRONIC DEVICES K. Kataoka, K. Uyama, Y. Asaumi, N. Ohmura and T. Yoshimura	503
GAS DIFFUSION ELECTRODES IN MODERN CHLORINE PRODUCTION A. Ottaviani, A. Pasquinucci and F. Federico	509
CAPTURE OF ELEMENTAL MERCURY VAPORS BY SULPHUR IMPREGNATED ACTIVATED CARBON D. Karatza, A. Lancia and D. Musmarra	515
PAPERBREF - A COMPREHENSIVE APPROACH TO REDUCED WATER CONSUMPTION IN SOUTHERN EUROPEAN PAPER MILLS G. Kamml, G. Ambrosini, S. Nivelon and E. Fourest	521
USE OF BIOMASS IN FUEL CELL POWER PLANTS L. Barabino, D. Dellepiane , B. Bosio, E. Arato and F. Parodi	527
MODELING OF NOVEL METHANOL SYNTHESIS PROCESS E. Pisarenko and V. Pisarenko	533
EVALUATION OF SURFACE FACTORS INFLUENCING FOULING IN THE PROCESS INDUSTRY D.J. Kukulka, R. Baier and J. Mollendorf	539
POISONING OF THE HDS OF DIBENZOTHIOPHENE AND 4,6- DIMETHYLDIBENZOTHIOPHENE BY N-CONTAINING MOLECULES M. Egorova and R. Prins	545
COMPARATIVE ASSESSMENT OF MICROSPHERES OF CHOLESTEROL- PMMA OBTAINED BY SUPERCRITICAL FLUID AND EMULSIFICATION TECHNIQUES, USED IN CONTROLLED DRUG DELIVERY A. Fanovich, C. Elvira, M. Fernandez, J. San Roman, J. Fraile and C. Domingo	551
SEQUENTIAL LIFE TESTING WITH A TRUNCATION MECHANISM FOR AN UNDERLYING THREE-PARAMETER WEIBULL MODEL D.I. De Souza	557
EXERGETIC ANALYSIS AS A TOOL FOR OPTIMIZATION OF DISTILLATION PROCESSES A.C.B. Araujo, L. Vasconcelos and R. Brito	563
EXPERIMENTAL AND SIMULATED ELIMINATION CURVES FOR RECOVERING CAROTENOIDS FROM VEGETAL OIL THROUGH MOLECULAR DISTILLATION PROCESS C.B. Batistella, E.B.D. Moraes and M.R. Wolf-Maciel	569
SIMULATION AND YIELD ESTIMATION OF PETROLEUM DELAYED COOKING UNIT C. Vasconcelos, L. Medina, R. Kunert, P. Sbaite, R. Maciel Filho and M.R. Wolf-Maciel	575

AROMATIC RING CLASS DISTRIBUTION IN HVGO BY LIQUID CHROMATOGRAPHY C. Delitala and S. Melis	581
FIELD-ACTIVATED PRESSURE-ASSISTED SYNTHESIS OF NITI A. Locci, R. Orru, G. Cao and Z.A. Munir	587
TECHNOLOGICAL CHARACTERIZATION OF CLAYS FOR APPLICATION IN STRUCTURAL CERAMICS FROM ASSU-RN-BRAZIL E. Pereira, W. Acchar, J.Y.P. Leite and C.R. Sales	593
RUTHENIUM AND RUTHENIUM-TIN CATALYSTS APPLIED IN SELECTIVE HYDROGENATION OF A,B-UNSATURATED ALDEHYDES C.G. Alonso, L.M.D.M. Jorge and O. Santos	599

## VOLUME II

### ENVIRONMENT, SAFETY, ENERGY, QUALITY

A COMPREHENSIVE METHODOLOGY FOR THE ASSESSMENT OF RISK DUE TO MARSHALLING YARDS IN QUANTITATIVE AREA RISK ANALYSIS V. Cozzani, G. Spadoni and S. Zanelli	605
INTEGRATED DYNAMIC DECISION ANALYSIS (IDDA): A NEW APPROACH FOR RISK ANALYSIS M. Demichela and N. Piccinini	611
EXPLOSION PREVENTION AND PROTECTION IN FLUID BED UNITS R. Siwek	617
THE IMPORTANCE OF A CFD APPROACH FOR THE STUDY OF REAL ACCIDENTAL SCENARIOS IN THE PROCESS INDUSTRY M. D'Amico, S. Ditali and F. Guerini Rocco	623
SAFETY ASSESSMENTS ON THE ESTERIFICATION PROCESS OF (S)-CARNITINE BY USING ACETIC ANHYDRIDE/NITRIC ACID/ACETIC ACID MIXTURES R. Andreozzi, V. Caprio, R. Castagnani, R. Marotta and R. Sanchirico	629
SIMULATION OF A DUAL PURPOSE PLANT FOR WASTE INCINERATION WITH ASPEN PLUS S. Cimini, F. Molinari, M. Prisciandaro and D. Barba	635
FLUIDISED BED REACTOR FOR TREATMENT OF MILK INDUSTRY WASTEWATER R.R. Souza, I.T. Lazzarotto Bresolin, T.L. Bioni, M.L. Gimenes and B. Prado Dias Filho	641
ULTRASOUND-AIDED PROCESSES OF WATER TREATMENT AND SLUDGE DEWATERING L. Stepniak, L. Wolny and M. Kowalczyk	647
CHEMICAL-BIOLOGICAL INTEGRATED TREATMENT FOR ALKALINE WASTEWATERS G. Mazziotti, D. Bolzonella, M. Prisciandaro, G. Taglieri and F. Veglio'	653
ENVIRONMENTAL PROTECTION BY CATALYTIC AND NON-CATALYTIC WET OXIDATION TECHNOLOGIES FOR WASTEWATERS CONTAINING POLYVINYL ALCOHOL A. Silva, R.N.P. Vaz, R.M. Quinta-Ferreira and J. Levec	659

COMPLEMENTING LOPA WITH ECONOMICS H.J. Pasman, B. Schupp and S.M. Lemkowitz	665
DENSE-CLOUD ATMOSPHERIC DISPERSION IN COMPLEX-TERRAIN SITES F. Scargiali, E. Di Renzo, F. Grisafi, A. Brucato and M. Ciofalo	671
RAPID RANKING CRITERIA FOR THE ASSESSMENT OF POLLUTION RISK ARISING FROM ACCIDENTAL RELEASES IN RELEVANT HAZARD PLANTS K. Demetri, N. Piccinini, P. Ariano, M. Orso Giacone and G. Schellino	677
EXPERIMENTAL AND NUMERICAL SIMULATION OF FIRE IN TUNNELS D. Cazzola and R. Di Felice	685
COMBINED PINCH-ENERGY ASSESSMENT FOR INTEGRATED WASTE MANAGEMENT T. Zhelev, R. Ridolfi and N. Marchettini	691
AIR QUALITY MODELS FOR ODOUR IMPACT ASSESSMENT FROM AN INDUSTRIAL DYE HOUSE AND A WASTEWATER TREATMENT PLANT P. Centola, R. Del Rosso, M. Il Grande, A.N. Rossi and S. Sironi	697
REDUCTION AND DISPERSION CONTROL OF ATMOSPHERIC EMISSIONS IN OIL DISTILLATION UNIT THROUGH HEAT INTEGRATION B. Li, F. Paton Perez and J. Klemes	703
PAST AND PRESENT ENVIRONMENTAL ANALYSIS OF THE PORTO MARGHERA INDUSTRIAL AREA S. Avezzu, M. Gattolin, A. Tasinato, A. Casula, A. Meloni and G. Tornatore	709
ODOROUS WASTE GASES: A COMPARISON BETWEEN TREATMENT TECHNOLOGIES C. Pistarino, G. Busca and R. Gerla	715
MATHEMATICAL AND EXPERIMENTAL MODELLING OF FLUID CURTAINS TO MITIGATE CHLORINE JETS AND RELEASES B. Fabiano, F. Curro, R. Pastorino and E. Palazzi	721
SIMULATION OF AN ANAEROBIC IN-TANK MEMBRANE BIOREACTOR FOR WASTEWATER TREATMENT D. Barba, D. Beccia, S. Cimini, M. Prisciandaro and F. Veglio'	727
MEMBRANE ULTRAFILTRATION PERFORMANCES IN WASTEWATER TREATMENT. PRELIMINARY RESULTS. L. Innocenti, D. Bolzonella, P. Pavan and F. Cecchi	733
MEMBRANE EXTRACTION OF VOLATILE ORGANIC COMPOUNDS IN WASTEWATERS FROM CONTAMINATED SOIL WASHING C. Nicolella, C. Cattaneo, A. Palanca and M. Rovatti	739
LIFE CYCLE ASSESSMENT (LCA) AS A TOOL OF SUSTAINABLE DESIGN FOR WASTE MANAGEMENT A. Del Borghi, L. Binaghi, M. Del Borghi and M. Gallo	745
ENERGY SAVING IN PROCESSES ACCOUNTING HEAT LOSSES V. Václavek and A. Novotna	751
THE DEGRADATION OF PHENOLICS IN POLLUTED SOILS M.R. Ardi, M.L. Colarieti, G. Toscano and G. Greco	757
FLASHBACK IN PREMIXED METAL FIBRE BURNERS AND RELATED CONTROL ISSUES M. Buzzi, S. Specchia and G. Saracco	763

ENZYMATIC DEGREASING OF ANIMAL SKINS D. Pirozzi and G. Greco	769
THERMAL AND CATALYTIC DEGRADATION OF WASTE POLYOLEFINS N. Miskolczi, L. Barha, G. Deák, B. Jover and D. Kallo	775
OPTIMAL SAFETY CONTROL SYSTEM DESIGN G. Noya, M. Sanchez and J.A. Bandoni	781
HEAVY METALS REMOVAL FROM WATER BY STRONG INTERACTION WITH A NI-H SURFACE J.P. Candy, G. Godard and J.M. Basset	787
DEVELOPMENT OF LAND-USE PLANNING CRITERIA TO REDUCE INDUSTRIAL RISK D. Cambria, R. Lisi, G. Maschio, M.F. Milazzo and G. Spadoni	793
AN EXERCISE OF IMPLEMENTATION OF IPPC CONCEPTS THROUGH THE USE OF PROCESS INTEGRATION. THE CASE STUDY OF A COMPLEX INDUSTRIAL AREA A. Pini, A. Usala, A. Casula, G. Tornatore and S. Vecchi	799
EXPERIMENTAL STUDY OF FLUE GAS DESULFURIZATION: SORBENT REACTIVATION AND REACTION PATHS M. Derudi, M. Suardi, D. Gelosa and R. Rota	805
OPTIMAL SIZING OF AN ENCLOSED GROUND FLARE SYSTEM TO REDUCE ENVIRONMENTAL IMPACT OF FLARING A. Bettoni, M. Capobianchi, D. Beltrame and S. Di Cave	811
CONVERSION OF BIOMASS WASTES TO VALUABLE ENERGY SOURCE PRODUCTS - A STUDY ON LIQUEFACTION OF PINE BARKS K. Acikalin, S. Ozkan and E. Bolat	817
APPLICATION OF PASQUILL-GIFFORD'S MODEL FOR QUANTITATIVE RISK ASSESSMENT OF PROCESS HAZARD V. Václavek and A. Novotna	823
A LOW- EMISSION CATALYTIC WATER BOILER OF 5-25 KW POWER V.A. Kirillov, N.A. Kuzin, V.A. Kuz'min, E.I. Smirnov and A.S. Bobrin	829
NUTRIENTS REMOVAL IN A SUBMERGED ULTRAFILTRATION MEMBRANE BIOREACTOR - PROCESS MODELLING D. Bolzonella, L. Innocenti, M. Prisciandaro and F. Veglio <sup>1</sup>	835
TECHNIQUES FOR THE IDENTIFICATION OF COMPOUNDS FORMED IN THE LOSS OF CONTROL OF CHEMICAL SYSTEMS K. Marsanich, L. Bacci, L. Petarca, S. Zanelli, F. Barontini and V. Cozzani	841
POLLUTION PREVENTION IN EAF INDUSTRIES A. Borroni, G. Nano and R. Rota	847
BIOREMEDIATION OF POLLUTED SOILS WITH SLURRY AND SOLID-PHASE BIOREACTORS G. Nano, A. Borroni, A. Iacomelli and R. Rota	853
ZEP: A NEW PROCESS FOR ABATEMENT ACID POLLUTANTS FROM WASTE GASES F. Annunzi, F. Guastini, G. Nardini, A. Paglianti and L. Petarca	859
Biodegradation of colors used in the textile industry E. Correia and R. Souza	865

COMBINATORIAL APPROACH FOR GENERATING ENVIRONMENTALLY BENIGN SOLVENTS AND SEPARATION AGENTS B. Holenda, A. Dallos, A.B. Nagy, F. Friedler and L.T. Fan	871
NEW CATALYTIC AUTOHERMAL REACTOR TO WASTE GASES TREATMENT - CONCEPT AND DESIGN - S. Castro-Silva, M. Arzouni, J. Chaouki and R.M. Quinta-Ferreira	877
RISK MANAGEMENT IN AMMONIA TRANSPORTATION IN THE INDUSTRIAL AREA OF GELA R. Lisi, M.F. Milazzo and G. Maschio	883
RECOVERY OF CHEMICALS FROM OIL MILL EFFLUENTS (OME) A. Palanca, M. Zolezzi, C. Nicollella and M. Rovatti	889
ELECTROCHEMICAL PROCESSES FOR WASTEWATER TREATMENT M. Panizza and G. Cerisola	895
HYDROGEN PEROXIDE CATALYTIC OXIDATION OF CONTROL POLLUTION LABORATORY WASTEWATERS C. T. Benatti, C.R.G. Tavares, T. A. Guedes and M.P. Gaspar	901
THE EFFECT OF THERMAL AGEING OF PCL, PHB-V AND THEIR BLENDS WITH STARCH IN THE BIODEGRADATION IN SOIL COMPOSTAGE D.S. Rosa, T.C. Rodrigues, C.G.F. Guedes and M.R. Calil	907

#### PARTICLE TECHNOLOGY

PROCESS INTENSIFICATION: PRECIPITATION OF CALCIUM CARBONATE IN MICROREACTORS G. Trippa and R. Jachuck	913
LIGHT SCATTERING FOR SUB-MICRONIC PARTICLES SIZE MEASUREMENTS IN AGITATED SUSPENSIONS M. Rivallin, A.L.A. Gaunand and A. Kanaev	919
BREAKAGE OF DEXTROSE MONOHYDRATED CRYSTALS A. Chianese and M.P. Parisi	925
PRESSURE FILTRATION OF SULFATHIAZOLE CRYSTALLIZED BY BATCH COOLING CRYSTALLIZATION: THE INFLUENCE OF SOLVENT COMPOSITION A. Hakkinen, K. Pollanen, M. Louhi-Kultanen and L. Nystrom	931
AMMONIUM SULFATE FROM MMA WASTE WATER: COMPARISON BETWEEN CONVENTIONAL AND INNOVATIVE PROCESSES F. Paroli and C. Melches	937
AN INTEGRATED FRAMEWORK FOR THE ADVANCED CONTROL AND OPERATION OF INDUSTRIAL PARTICULATE PROCESSES A. Abbas, J. Zeaiter and J. Romagnoli	943
FREEZE SEPARATION OF INORGANIC SALTS FROM AQUEOUS SOLUTIONS BY FORMING SPHERICALLY SHAPED ICE T. Yamaguchi and Y. Taguchi	949
DENSITY DISTRIBUTION & SURFACE TOPOGRAPHY OF FLAT AND CURVED FACED TABLETS B. Eilizadeh, B. Briscoe, K. Pitt and Y. Sheng	955
ABOUT A NEW APPROACH FOR PARTICLE SIZE CHARACTERISATION V. Gente, V. Giancontieri, F. La Marca and P. Massacci	961

APPLICATION OF IN LINE OPTICAL METHODS TO THE CHARACTERIZATION OF AGGREGATE SIZE AND MORPHOLOGY IN STIRRED SUSPENSIONS M. Cournil, F. Guy and P. Cugniet	967
STRUVITE CRYSTALLIZATION IN SLUDGE DEWATERING SUPERNATANT USING AIR STRIPPING: RESULTS IN THE NEW-FULL SCALE PLANT AT TREVISO WWTP P. Battistoni, R. Boccadoro and V. Fratesi	973
MACROSCOPIC AND MICROSCOPIC INVESTIGATION ON THE HISTORY DEPENDENCE OF THE MECHANICAL BEHAVIOUR OF POWDERS D. Kadau, L. Brendel, G. Bartels, D. Wolf, M. Morgeneyer and J. Schwedes	979
A NUMERICAL TOOL FOR THE SIMULATION OF FLUIDIZED BED HYDRODYNAMICS BASED ON A COMBINED DEM-CFD APPROACH F.P. Di Maio and A. Di Renzo	985
PATTERNS OF SOLIDS WITHDRAW IN THE DISCHARGE OF AN AERATED HOPPER: COMPARISON WITH THE PARTICLE VELOCITY FIELD A. D'Arco, G. Donsi, G. Ferrari and M. Paletto	991
TRANSFER, SEGREGATION AND DEPOSITION OF HEAVY PARTICLES IN HORIZONTAL AND VERTICAL TURBULENT CHANNEL FLOWS C. Marchioli and A. Soldati	997
DIRECT MEASUREMENT OF HIGH TEMPERATURE PARTICLE INTERACTIONS S. Simons, P. Pagliai and D. Rhodes	1003
STEFAN'S PROBLEM APPLIED TO SOLUTION CRYSTALLIZATION J. Silva, C. Lopes, A.J. Meirelles and M.R. Wolf-Maciel	1009
AGGREGATION DYNAMICS OF HYDROPHILIC AND HYDROPHOBIC SILICA IN WATER-ETHANOL MIXTURES M. Cournil, F. Guy and P. Cugniet	1015
FREEZE DRYING PROCESS: MATHEMATICAL MODEL AND SIMULATION E.A. Boss, N.A. Costa, R. Maciel Filho and E.C.V.D. Toledo	1021
MODELLING AND OPTIMAL CONTROL OF AN INDUSTRIAL ADIPIC ACID CRYSTALLIZATION PROCESS C.B.B. Costa, A. Carvalho Da Costa and R. Maciel Filho	1027
THE EFFECT OF CITRIC ACID ON THE PRECIPITATION OF CALCIUM SULFATE DIHYDRATE M. Prisciandaro, A. Lancia and D. Musmarra	1033
OPTIMUM DESIGN OF FORCED CIRCULATION CRYSTALLIZERS K. Essemiani, C. De Traversay, J.C. Gallot and G. Delaney	1039

#### PROCESS SYSTEM ENGINEERING

GGPECP AN ALGORITHM SOLVING NON-CONVEX MINLP PROBLEMS BY CUTTING PLANE AND TRANSFORMATION TECHNIQUES T. Westerlund and J. Westerlund	1045
CAPE FOR MULTI-OBJECTIVE OPTIMISATION PROBLEMS: ECONOMICS, ENVIRONMENTAL, HEAT INTEGRATION AND CONTROLLABILITY H. Alhammadi and J. Romagnoli	1051

SIMPLE FUZZY ADAPTIVE CONTROL ALGORITHM FOR ROBUST CONTROL OF NONLINEAR PROCESS PLANTS S. Blazic, I. Skrjanc and D. Matko	1057
INDUSTRIAL IMPLEMENTATIONS OF THE CAPE-OPEN STANDARD M. Pons	1063
OPENING UNIT OPERATIONS FOR PROCESS ENGINEERING SOFTWARE SOLUTIONS J.P. Belaud, P. Roux and X. Joulia	1069
COMPUTATIONAL FRAMEWORK FOR SUPPLY CHAIN ANALYSIS V. Subramanian, X. Wan, J.F. Pekny and G.V. Reklaitis	1075
ONLINE MONITORING AND OPTIMISATION OF A KETENE MANUFACTURING PLANT G. Heyen, D. Dempf, M. Bauer and T. List	1081
A TWO LAYER APPROACH FOR LARGE SCALE PROCESS/OPTIMIZATION: APPICATION TO HYDROGENATION REAC D.N.C. Melo, S. Din Mahmud Hasan and R. Maciel Filho	1087
ASSESSMENT OF TECHNICAL FEASIBILITY OF CO <sub>2</sub> CAPTURE AND SEQUSTRATION FROM FLUE GASES BY PROCESS SIMULATION A. Bertucco, N. Elvassore and A. Monteforte	1093
SELECTION OF A CHARACTERIZATION SCHEME FOR HYSROCARBON SYSTEMS IN A PROCESS SIMULATORS M.R. Riazi, H.A. Aladwani and R. Marouf	1099
PERIODIC SCHEDULING OF AN INDUSTRIAL BATCH SYSTEM USING A RTN CONTINUOUS-TIME FORMULATION P. Castro, A. Barbosa-Povoa and H. Matos	1105
CONTROLLABILITY ISSUES FOR MIDDLE-VESSEL CONTINUOUS DISTILLATION COLUMNS F. Bezzo, S. Varrasso and M. Barolo	1111
IMPLICATIONS OF THE TRAINING DATA SET ON THE PERFORMANCE OF PROPERTY ESTIMATORS G. Pannocchia and A. Brambilla	1117
RIGOROUS ALGORITHM FOR SYNTHESIZING AZEOTROPIC-DISTILLATION SYSTEMS S. Novaki, B. Bertok, F. Friedler, L.T. Fan and G. Feng	1123
A HYBRID OPTIMIZATION METHOD (GA/SQP) FOR METHYL ACETATE PRODUCTION PROCESS BY REACTIVE BATCH DISTILLATION S. Hocine, S. Elgue, L. Montastruc, C. Azzaro-Pantel, M. Cabassud, L. Pibouleau and S. Domenech	1129
FIRST PRINCIPLE RIGOUROUS DYNAMIC MODELING OF A NATURAL GAS RE-INJECTION SYSTEM M.S. El-Taji and P. Greppi	1135
COMPUTER AIDED DESIGN FOR FIXED BED CATALYTIC REACTORS: MIXED COOLANT FLOW AS OPTIMAL FACTOR E.R. Morais, E.C. Vasco De Toledo and R. Maciel Filho	1143
WHITE WATER NETWORK OPTIMIZATION IN PULP AND PAPER INDUSTRY S. Shafie Khosroshahi, P. Floquet, A. Davin, S. Domenech and J. Paris	1149

CHEMICAL PINCH ANALYSIS APPLIED TO SINGLE/MULTI BED METHANOL SYNTHESIS HEAT INTEGRATED REACTOR V. Lavric, V. Plesu, D. Baetens and J. De Ruyck	1155
USE OF COMMERCIAL SIMULATOR FOR EDUCATION: OPERATORS TRAINING AND PROCESS CONTROL C. Vasconcelos, R. Maciel Filho and M.R. Wolf-Maciel	1161
SOFTWARE FOR CALCULATION OF STEAM PLATE HEAT EXCHANGERS L. Tovazhnyansky, P.A. Kapustenko, G. Khavin and O. Arsenyeva	1167
PONCHON-SAVARIT METHOD REVISITED - AN APPLICATION TO MULTICOMPONENT SEPARATIONS DESIGN IN DISTILLATION COLUMNS L. Raimondi	1173
USE OF DETERMINISTIC MODEL AND ARTIFICIAL NEURAL NETWORKS IN THE DEXTRAN PRODUCTION SYSTEM SIMULATION V.L. Gouveia, C. Florido and R. Maciel Filho	1179
DEVELOPMENT OF A DYNAMIC MODEL FOR A THREE-PHASE CATALYTIC SLURRY REACTOR WITH CHANGE OF PHASE OF THE REACTING MEDIUM AND OF REFRIGERANT FLUID A.P. Mariano, E.C. Vasco De Toledo, J.M.F. Silva and R. Maciel Filho	1185
LOCATING UTILITY STREAMS INSIDE A TOTAL SITE CONTEXT M. Roque Marques and L. Lona	1191
COMPUTER DESIGN OF A NEW ADVANCED CONTROL PARAMETER ADJUSTMENT USING KALMAN FILTER L. Ender, R. Scheffer and R. Maciel Filho	1197
UNIVERSAL SOFTWARE TOOL FOR FORMULATING AND SOLVING VARIOUS PROCESS-SYNTHESIS PROBLEMS N. Sarkozi, B. Bertok, F. Friedler and L.T. Fan	1203
SUPER-STRUCTURE GENERATION FOR SEPARATION-NETWORK SYNTHESIS INVOLVING DIFFERENT SEPARATION METHODS I. Heckl, Z. Kovacs, F. Friedler and L.T. Fan	1209
PLANTWIDE CONTROL OF A FLUID CATALYTIC CRACKING UNIT: PRODUCT RECOVERY SECTION C. Vasconcelos, R. Spandri and M.R. Wolf-Maciel	1215
TOTAL SITE SCHEDULING IN A PETROCHEMICAL COMPLEX E. Schulz, S. Diaz and J.A. Bandoni	1221
FLEXIBILITY ANALYSIS: APPLICATION TO DESIGN FOR DYNAMIC OPERABILITY A.M. Blanco, E. Schulz, S. Diaz and J.A. Bandoni	1227
ON A NOVEL EVOLUTIONARY OPTIMIZATION STRATEGY A.M. Blanco, M. Sanchez and J.A. Bandoni	1233
DYNAMIC SIMULATION AND OPTIMIZATION OF REACTIVE DISTILLATION PROCESS FOR THE PRODUCTION OF ETBE (ETHYL TERT-BUTYL ETHER) L. Mascolo and M.R. Wolf-Maciel	1239
THE USE OF PROCESS SIMULATION FOR STEADY-STATE AND DYNAMIC ANALYSIS OF PLANT BEHAVIOUR: AN INDUSTRIAL CASE STUDY F. Bezzo, R. Bernardi, G. Cremonese, M. Finco and M. Barolo	1245

A SIMPLIFIED AND EFFECTIVE ALGORITHM TO SOLVE FAST DYNAMICS IN GAS NETWORKS FOR FIRE SUPPRESSION	1251
S. Pierucci and A. Sogaro	

### VOLUME III

#### PRODUCTION AND PROPERTIES OF MATERIALS

NEW CLASSES OF COMPOUNDS FOR CHEMICAL ENGINEERING: IONIC LIQUIDS AND HYPERBRANCHED POLYMERS	1257
W. Arlt, M. Seiler and C. Jork	
CERAMIC MATERIALS FOR SOFC: STATUS AND FUTURE PROSPECTS	1271
G. Dotelli and I. Natali Sora	
PROCESSING OF BIODEGRADABLE BLENDS OF POLY (E-CAPROLACTONE) (PCL) AND CORN STARCH AND STUDY OF THEIR MORPHOLOGICAL AND THERMAL PROPERTIES	1277
L.H. Innocentini-Mei, N.F. Freitas Jr., J.R. Bartoli, R. Jesus Cardoso, L.A. Gava Santiago and D.S. Rosa	
IMPACT BEHAVIOUR OF NEW STAR-LIKE POLYAMIDES	1283
A. Lazzeri, E. Origgi, M.R. Contardi and H. Zhang	
INJECTION MOLDINGS OF SYNDIOTACTIC POLYSTYRENE: EFFECT OF PROCESSING CONDITIONS ON MORPHOLOGY	1289
R. Pantani, A. Sorrentino, V. Speranza and G. Titomanlio	
PREPARATION OF BIMETALLIC NANOPARTICLES - CATALYSTS FOR POLYMER ELECTROLYTE MEMBRANE FUEL CELLS	1295
P. Sivakumar, M. De Sanctis, V. Tricoli and M. Bartolozzi	
OCTADECYLTRIMETHYLAMMONIUM POLYACRYLATE: SOLUTIONS AND GELS	1301
P. Michiotti, P. Cafarelli, C. Ferragina and C. La Mesa	
A SIMULATION MODEL FOR THE GROWTH OF TISSUE ENGINEERED CARTILAGE ON POLYMERIC SCAFFOLD	1307
M. Pisu, N. Lai, A. Cincotti, F. Delogu and G. Cao	
HYDROTHERMAL STABILITY OF MCM-41 AND Ti-MCM-41 MOLECULAR SIEVES	1313
P. Schacht, L. Norena-Franco, J. Ancheyta, L. Garcia, S. Ramirez and I. Hernandez-Perez	
EFFECT OF AGGREGATION OF POLYMER PARTICLES ON PARTICLE SIZE DISTRIBUTION IN CONTINUOUS EMULSION POLYMERIZATION OF VINYL ACETATE	1319
N. Ohmura, S. Matsuzaki, K. Kondo and K. Kataoka	
PROPERTY MODELS FOR MIXED MICROSTRUCTURES IN HIGH-STRENGTH MICROALLOYED STEELS	1325
M. De Sanctis, G.F. Lovicu, R. Valentini and A. Solina	
EVIDENCE AND PREDICTION OF SUSTAINED STRESS OSCILLATIONS IN A SHEARED LIQUID CRYSTALLINE POLYMER	1331
M. Grosso, S. Crescitelli, E. Somma, J. Vermant, P. Moldenaers and P.L. Maffettone	
MODELING OF FILAMENT WINDING PROCESS USING NEURAL NETWORKS	1337
S. Contant, L. Lona and V.M.A. Calado	

THE EFFECT OF TWIN SCREW EXTRUSION PROCESS ON THE MECHANICAL PROPERTIES OF GLASS FIBRE RECYCLED PET COMPOSITES A. Giraldi, J.R. Bartoli, D.H.S. Souza and L.H. Innocentini-Mei	1343
ANALYSIS OF ELASTIC PROPERTIES OF RUBBER-BITUMEN COMPOSITIONS PRODUCED WITH DIFFERENT TYPES OF CRUMB RUBBER S. Biro, B. Buda, A. Geiger, L. Bartha and G. Deák	1349
VISCOSITY OF RUBBER-BITUMEN COMPOSITIONS DURING STORAGE A. Geiger, S. Biro, L. Bartha, G. Deák and E. Fanto	1357
PREPARATION AND CHARACTERISATION OF POLY(CAPROLACTONE), CELLULOSE ACETATE AND THEIR BLENDS D.S. Rosa and F. Braganca	1363

#### THERMODYNAMICS AND INTERFACIAL PHENOMENA

COMPETITIVE SORPTION AND TRANSPORT OF HEAVY METALS THROUGH A NATURAL POROUS MEDIUM M. Petrangeli Papini, A. Bianchi, P. Behra, M. Majone and M. Beccari	1369
MULTICOMPONENT ION EXCHANGE ISOTHERMS IN NAA ZEOLITE M.A.S.D. Barros, P.A. Arroyo, C.R.G. Tavares and E.F. Sousa-Aguiar	1375
NEW DIRECT PROCEDURES FOR FINDING EVAPORATION RATIOS IN EBULLIOMETRY D. Raal, R. Jalari and D. Ramjugernath	1381
DETERMINATION OF PARAMETERS OF VAPOR-LIQUID EQUILIBRIUM MODEL FOR TBA – ISOBUTYLENE – WATER -SYSTEM USING BOTH VAPOR-LIQUID AND REACTION EQUILIBRIUM T. Ouni, M. Honkela and J. Aittamaa	1387
MOLECULAR SIMULATION AND EXPERIMENT: A COMPARISON T. Mc Knight, R. Harris, D. Ramjugernath, D. Raal and M. Starzak	1393
PREDICTION OF LIQUID-VAPOR EQUILIBRIUM BY MOLECULAR SIMULATION IN THE GIBBS ENSEMBLE: APPLICATION TO NITRILES M.K. Hadj-Kali, V. Gerbaud, X. Joulia, M. Lagache, A. Boutin, P. Ungerer, C. Mijoule and C. Dufaure	1399
ROBUST EQUIPMENT FOR THE MEASUREMENT OF VAPOUR-LIQUID EQUILIBRIUM AT HIGH TEMPERATURE AND HIGH PRESSURES R. Harris, D. Ramjugernath, D. Raal and T. Letcher	1405
REGRESSION FUNCTION OF THE INTERFACIAL TENSION FOR THE H <sub>2</sub> O + CO <sub>2</sub> SYSTEM A. Hebach, A. Oberhof, N. Dahmen and E. Dinjus	1411
VLE FOR (METHYL CHLORIDE + HYDROGEN CHLORIDE) AT T=159.01 K AND 182.33 K A.M.P. Senra, I. Fonseca and L. Lobo	1417
BINARY AND TERNARY DYNAMIC CATION EXCHANGE IN NAA M.A.S.D. Barros, A.S. Zola, P.A. Arroyo, C.R.G. Tavares and E.F. Sousa-Aguiar	1421
CALCIC EXCHANGE EFFECT ON MOLECULAR ENCUMBRANCE DURING ISOPENTANE ADSORPTION ON A ZEOLITE F. Benaliouche and Y. Boucheffaa	1427

LIQUID-LIQUID EQUILIBRIUM THERMODYNAMIC MODELLING APPLIED TO ORGANIC SYSTEMS: ORIGINAL NRTL AND ELECTROLYTE NRTL MODEL COMPARISON	1433
L. Lintomen, R. Pinto, T. Bruni, A.J. Meirelles and M.R. Wolf-Maciel	
VAPOUR-LIQUID EQUILIBRIUM FOR BINARY SYSTEM OF 2,3- PENTANEDIONE WITH DIACETYL AND ACETONE	1439
M. Soni, D. Ramjugernath and D. Raal	
SUB-ATMOSPHERIC VAPOUR PRESSURE CURVES FOR PROPIONIC, BUTYRIC, ISOBUTYRIC, VALERIC, ISOVALERIC, HEXANOIC AND HEPTANOIC ACID	1445
S. Clifford, D. Ramjugernath and D. Raal	
MOISTURE EQUILIBRIUM ISOTHERMS FOR THE KLABIN-PR COMMERCIAL LIQUID PACKAGE PAPER (KLAPAK)	1451
O. Motta Lima, A. Monteiro, N.C. Pereira and E. Mendes	
GLOBAL SOLID-FLUID-VAPOR PHASE DIAGRAM BY PERTURBATION THEORY	1457
N. Elvassore	

#### INDUSTRIAL FLUID FLOW

NUMERICAL STUDY OF LOW MACH NUMBER FLOW IN A CHEMICAL REACTOR	1463
N. Romanyukha, A. Churbanov, N. Churbanova and B. Chetverushkin	
AN OBJECT-ORIENTED APPROACH TO HYBRID CFD/MULTIZONAL MODELLING	1469
F. Bezzo, S. Macchietto and C.C. Pantelides	
EFFECT OF THE TEMPERATURE DEPENDENCE OF FLUID PROPERTIES ON THE DEGRADATION PROCESS OF A DOUBLE DIFFUSIVE TWO-LAYER CONVECTION	1475
K. Kamakura and H. Miyashita	
CFD PREDICTIONS OF SOLID CONCENTRATION DISTRIBUTIONS IN BAFFLED AND UNBAFFLED VESSELS AGITATED WITH MULTIPLE A310 IMPELLERS	1481
G. Montante and F. Magelli	
LASER-DOPPLER MEASUREMENTS OF TURBULENT-FLOW PARAMETERS: COMPARISON BETWEEN BAFFLED AND UNBAFFLED STIRRED TANKS	1487
E. Brunazzi, C. Galletti, A. Paglianti and S. Pintus	
HEAT TRANSFER BETWEEN SUBMERGED OBJECT AND A PRESSURE FLUIDISED BED	1493
F. Di Natale, A. Lancia, D. Musmarra and R. Nigro	
VISCOSITY, DENSITY AND SPEED OF SOUND OF 2-BUTANOL WITH ALKANES AT SEVERAL TEMPERATURES	1499
J. Tojo, A. Dominguez and B. Gonzalez	
THE EFFECT OF HUMIC SUBSTANCES AND PARTICLES ON BUBBLE COALESCENCE IN DISSOLVED AIR FLOTATION FROTHS	1505
M. Spyridopoulos and S. Simons	

TECHNOLOGY INNOVATION FOR DETERMINING SURFACE ROUGHNESS IN PIPES (OCTG)	1511
F. Farshad and H.H. Ricke	
FLOW FIELD IN AN UNBAFFLED STIRRED TANK VIA PARTICLE IMAGE VELOCIMETRY	1517
G. Battello, F. Grisafi, G. Micale and A. Brucato	
HYDRODYNAMICS AND GAS-MIXING ASSOCIATED WITH BUBBLE BURSTING AT THE SURFACE OF A FLUIDIZED BED	1523
R. Solimene, A. Marzocchella, R. Ragucci and P. Salatino	
CFD BASED DETERMINATION OF MIXING POWER OF BEET SUGAR MOLASSES - WATER MIXTURE	1529
M. Hriberek, S. Basic and J. Mauec	
FLOW TRANSITIONS AND INSTABILITIES STEMMING FROM IMPELLER CLEARANCE VARIATION IN STIRRED VESSELS	1535
C. Galletti, E. Brunazzi, K. Lee, A. Paglianti and M. Yianneskis	
THE SINGULAR PRESSURE DROP IN LIQUID SOLID SEMI FLUIDIZES BED	1541
Y. Kechroud and K. Allia	
SYMMETRY IN NONLINEAR DYNAMICS OF REVERSE FLOW REACTORS	1547
L. Russo, E. Mancusi, P.L. Maffettone and S. Crescitelli	
TURBULENT DISPERSION OF FLYASHES IN A DIFFUSER-LIKE GEOMETRY	1553
F. Sbrizzai, A. Soldati and R. Verzicco	
HYDRODYNAMICS OF A LAB-SCALE THREE-PHASE INTERNAL LOOP AIRLIFT	1559
G. Olivieri, A. Marzocchella and P. Salatino	

#### FOOD & BIOTECHNOLOGY

SENSORS FOR QUALITY CONTROL IN FOOD PROCESSING	1565
S. Mannino, S. Benedetti, S. Buratti and M.S. Cosio	
A RHEOLOGICAL STUDY OF SCLEROGLUCAN AQUEOUS SOLUTIONS UTILIZED FOR THE PRODUCTION OF EDIBLE FILMS	1569
L. Piazza, L. Raimondi and P. D'Antona	
SOME CRITICISM IN MODELLING THE ELECTRODIALYTIC RECOVERY OF SODIUM LACTATE	1575
M. Fidaleo and M. Moresi	
USE OF MEMBRANE TECHNOLOGY FOR THE REDUCTION OF BOVINE AND OVINE MILK MICROBIAL CONTENT	1581
F. Beolchini, L. Mosca, F. Veglio' and D. Barba	
LACTOSE HYDROLYSIS IN A FLUIDIZED BED OF ZEOLITE PELLETS SUPPORTING ADSORBED B-GALACTOSIDASE	1587
G. Cifarelli, G. Iorio, P. Parascandola, M. Poletto and I. Saracino	
PASTEURIZATION OF ORANGE JUICE BY SUPERCRITICAL CO <sub>2</sub> TREATMENT: KINETIC OF MICROBIAL INACTIVATION	1593
S. Spilimbergo, A. Bertucco and D. Marchese	
LIPASE-CATALYSED HYDROLYSIS OF SUNFLOWER OIL IN SC CO <sub>2</sub>	1599
M. Habulin, M. Primozic and Z. Knez	

A MATHEMATICAL MODEL DESCRIBING THE SUPERCRITICAL FLUID EXTRACTION (SFE) OF RAPESEED ( <i>BRASSICA NAPUS</i> ) OIL G. Andrich, A. Zinnai, F. Venturi and R. Fiorentini	1605
FRACTIONATION OF CITRUS OIL BY SUPERCRITICAL CARBON DIOXIDE F. Gironi and M. Maschietti	1611
PRODUCT QUALITY MODELING IN SUNFLOWER OIL EXTRACTION BY SUPERCRITICAL CO <sub>2</sub> M. Bravi, N. Verdone, G. Di Biase and R. Bubbico	1617
RICE STARCH: OPTIMISATION OF EXTRACTION METHOD AND STUDY OF GELATINIZATION KINETIC BY NON-ISOTHERMAL CALORIMETRIC ANALYSIS G. Spigno, R. Molteni and D.M. De Faveri	1623
CHOCOLATE COATING: TECHNOLOGIES AND PROBLEMS D. Albanese, M. Del Vaglio, V. Vitale and M. Di Matteo	1629
EXTRACTION, CARACTERIZATION AND APPLICATION OF ANNATTO'S DYE IN THE DYEING OF NATURAL FIBERS S.A. Verissimo, E.L. Oliveira, R. Ladchumananandasilvam, P.R. Cruz, G.F. Praxedes and M.S. Aquino	1635
DRYING EFFICIENCY DESIGN USING MULTIFUNCTIONAL DYNAMICS OF WATER MOLECULES IN FOODS-H-NMR ANALYSIS OF A FISH PASTE SAUSAGE AND A SQUID Y. Konishi, K.I. Miura and M. Kobayashi	1641
SOLUBILITY OF CASEINS IN AMMONIUM SULPHATE AQUEOUS SOLUTIONS L. Di Paola, L. Marrelli, M. Maschietti, R. Milozzi and A. Terranova	1647
STATE ESTIMATION OF A BIOLOGICAL REACTOR S. Tronci, M. Mulas, T. Lopez and R. Baratti	1653
PROCESS COMPARISON BETWEEN PRODUCTION OF ANTIBODY FRAGMENTS IN <i>E.COLI</i> AND IN <i>ASPERGILLUS AWAMORI</i> E. Keshavarz-Moore and T. Keshavarz	1659
MORPHOLOGICAL CHANGES IN THE SUBMERGED CULTURES OF <i>PENICILLIUM CHRYSOGENUM</i> : ELICITOR EFFECTS R. Radman, C. Bucke and T. Keshavarz	1665
CULTIVATION OF MICROALGA IN PHOTOBIOREACTORS ILLUMINATED WITH LEDS S. Katoh, L. Abdolmajid and T. Katsuda	1671
GROWTH AND NUTRIENT UPTAKE OF MICROALGAE ( <i>NANNOCHLOROPSIS SP.</i> ) IN A TUBULAR PHOTOBIOREACTOR C. Cattaneo, M. Zolezzi, P. Rovatti, M. Fabiano, P. Povero and M. Rovatti	1677
EFFECT OF AERATION, AGITATION AND ALGINATE CONCENTRATION ON THE OVERALL VOLUMETRIC OXYGEN TRANSFER COEFFICIENT IN A BENCH-TOP STIRRED FERMENTER E. Parente, P. Piraino, M. Fidaleo and M. Moresi	1683
RHEOLOGICAL CHARACTERIZATION OF PROTEINS FERMENTATION KINETICS S. Cavella, V. Ranieri and P. Masi	1689
PRODUCTION OF $\beta$ -GLUCAN FROM <i>BOTRYOSPHAERIA RHODINA</i> USING DISPERSED MEDIA OR DIFFERENT AGITATORS S. Crognale, M. Bruno, M. Moresi and M. Petruccioli	1695

BIOFILTRATION OF HEXANE-VAPOR: FLUODYNAMIC AND KINETIC ASPECTS G. Spigno, C. Pagella, M.D. Fumi and D.M. De Faveri	1701
EXTRACELLULAR POLYSACCHARIDES PRODUCED BY BACTERIA ISOLATED FROM CHIPBOARD PRODUCTION PROCESSES D.C. Ozturk, A.A. Denizci, D. Kazan and A. Erarslan	1707
METABOLIC THERMODYNAMIC FUNCTIONS OF CELL CYCLE A. Kummer, R. Ocione, V. Betto and T. Mackley	1713
CFD SIMULATION OF THE ENGINEERING FLOW ENVIRONMENT IN SHAKEN MICRO-WELL PLATES H. Zhang, S.R. Lamping, B. Allen and P. Ayazi Shamlou	1719
REMEDIATION OF OMW IN AN INTERNAL LOOP AIRLIFT BIOREACTOR USING PLEUROTUS OSTREATUS G. Olivieri, A. Marzocchella, P. Salatino, P. Giardina, G. Cennamo and G. Sannia	1725
LANGMUIR AND FREUNDLICH ISOTHERMS TO DESCRIBING COPPER (II) ADSORPTION ON FUNGAL DEAD BIOMASSES M.T. Veit, C.R.G. Tavares and S.M. Gomes Da Costa	1731
EXPIRED DRUGS TREATMENT BY PHYSICOCHEMICAL PROCESSES FOR THEIR SAFE DISPOSAL G. Encarnacion Aguilar and G. Fernández Villagomez	1737
CHEMICAL AND MORPHOLOGICAL CHARACTERIZATION OF ALGINATE/CHITOSAN SYSTEMS AND EVALUATION OF DIFFUSION COEFFICIENT FOR CONTROLLED RELEASE OF OXYTETRACYCLINE M.C. Pinto Cruz, L.H. Innocentini-Mei, S.P. Ravagnani, S.P. Campana and G. Cardenas Treviño	1743
STUDY OF THE HEAT AND MASS TRANSFER IN PROCESS OF DRYING WASTED SHRIMP G.C. Honorato, E.L. Oliveira, M. Magalhaes, M.D.F. Medeiros, O.C.P. Gaspareto and E. Gertrudes	1749
STUDY OF CONSERVATION OF BANANA NANICA ( <i>MUSA CAVENDISHII</i> , L.) THROUGH OSMOTIC DEHYDRATION AND DRYING IN CONVENTIONAL DRYER O.C.P. Gaspareto, P.D. Silva, E. Gertrudes, E.L. Oliveira, M. Magalhaes, M.D.F. Medeiros and G.C. Honorato	1755
Biodegradation of XENOBIOTICS IN SEQUENCING BATCH REACTORS: THE CASE STUDY OF 4-NITROPHENOL M.C. Annesini and M.C. Tomei	1761
MASS TRANSPORT IN BRAIN TISSUE DURING INTERSTITIAL DRUG INFUSION M.C. Annesini, L. Denaro, G. Maira, A. Mangiola and L. Turchetti	1767
PHYSICAL AND CHEMICAL CHARACTERIZATION OF HYDROPHOBIC SILICA GELS AND IMMOBILIZED LIPASE DERIVATIVES C. Soares, O. Santos, H. De Castro, F. De Moraes and G.M. Zanin	1773
MOLLUSCS SHELF-LIFE EXTENSION D. Albanese, L. Cinquanta, M. Del Genio and M. Di Matteo	1779
BY-PRODUCTS OF "RADICCHIO ROSSO DI CHIOGGIA" ( <i>CICHORIUM INTYBUS</i> VAR. <i>SILVESTRE</i> ) AS A SOURCE OF FUNCTIONAL COMPOUNDS P. Sambo, A. Lante, G. Gianquinto and P. Spettoli	1785

DECOLORIZATION OF A MIXTURE OF REACTIVE DYES BY A STRAIN OF THE WHITE-ROT FUNGUS PLEUROTUS PULMONARIUS	1791
A.Z. Santos, C.R.G. Tavares, S.M. Gomes Da Costa, T. A. Guedes and J.M. Candido Neto	
STUDY AND DEVELOPMENT OF LDPE/STARCH COMPOSITES PARTIALLY DEGRADABLE IN THE ENVIRONMENT	1797
G.S.G. Almeida, L.H. Innocentini-Mei, A.M. Agnelli, R.C. De Jesus and D.S. Rosa	
RE-USE OF STILLAGE IN THE ALCOHOL PRODUCTION	1803
M. Phisalaphong and J. Kingkaew	
MODELLING AND SIMULATION OF A FEED BATCH REACTOR FOR DEXTRAN ENZYMATIC SYNTHESIS WITH CONTROLLED MOLECULAR WEIGHT	1809
S. Rodrigues, F.A.N. Fernandes, L. Lona and T. Franco	
BIOSORPTION OF BINARY METAL SYSTEMS ONTO AN OLIVE POMACE: EQUILIBRIUM MODELLING	1815
F. Pagnanelli, S. Mainelli, M. Centofanti, F. Veglio' and L. Toro	
USE OF CATIONIC ADDITIVES TO ENHANCE A-CHYMOTRYPSIN ACTIVITY IN THE HYDROLYSIS OF N-GLUTARYL-L-PHENYLALANINE: KINETIC AND MODELLING STUDY	1821
P. Viparelli, F. Alfani, A. Gallifuoco and M. Cantarella	
PURIFICATION OF STEVIA REBAUDIANA EXTRACT (BERT.). BERTONI	1827
L.M. Fernandes, S. Costa, N.C. Pereira, E. Mendes and O. Motta Lima	
MAINTENANCE OF BIOLOGICAL FLUID FILTERS USING STRATEGIES BASED ON CONTROL TECHNIQUES	1833
G.L. Amicucci and G. Platania	
RECOVERY OF AMILOLITICS ENZYMES OF CORN MALT ( <i>ZEA MAYS</i> ) IN AQUEOUS TWO-PHASE SYSTEM PEG 6000/CACL <sub>2</sub>	1839
G. Ferreira, A. Evangelista, J.C. Santana, E. Jordao and R. Souza	
SENSITIVITY ANALYSIS OF THE FED-BATCH ANIMAL CELL BIOREACTOR	1845
I.D. Ofiteru, V. Lavric and A. Woinaroschy	
PURIFICATION OF THE AQUEOUS EXTRACT OF STEVIA REBAUDIANA (BERT.) BERTONI THROUGH DECANTATION BY POLYMERS	1851
E. Bunhak, E. Mendes, N.C. Pereira and S. Costa	